Rolling Capacity Chart

<u>Description</u>	<u>Examples</u>		All Sizes Up To:
Angle Rolled Leg Out		L	6" x 6" x 3/8" Angle
Angle Rolled Leg In			6" x 6" x 3/8" Angle
Flat Bars Rolled The Hard Way			1" x 5" Flat
Square Bar			3.5 x 3.5 Square
Beam Rolled The Easy Way	I	T	W16" x 31# Beam
Beam Rolled The Hard Way	H	— Н	Can't Roll
Channel Rolled Flange In			C15" x 50# Channel
Channel Rolled Flange Out	_	Е	C15" x 50# Channel
Channel Rolled The Hard Way			5" Channel
Tee Stem In	-		3" Stem Width
Tee Stem Out	-	—	4.5" Stem Width
Tee Stem Up			Can't Roll
Square Tube			5" Square Tube
Round Tube And Pipe	0	0	5" sch 40 Pipe
Round Bar	•		Round Bar
Rail Ball In	H		60#
Rail Ball Out Rail	-	——	60# Can't Roll
Ball Up	1	1	Can t Kon

Plate (rolling) from Sheet Metal 10 gauge up to 2.5" thick, 10'-0" wide

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